



PATENT
Customer No. 021127
Attorney Docket No. 8493.7004

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Application of:

Trani et al.

Serial No.: 09/678,008

Filed: October 3, 2000

For: CONTAINER WITH INHERENTLY
STABLE BASE MADE OF FLEXIBLE
MATERIAL AND METHOD FOR
MANUFACTURING IT

Group Art Unit: 3721

Examiner: Sameh H. Tawfik

Commissioner for Patents
Washington, D. C. 20231
Sir:

14/73
X. Colby
12/6/02
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TECHNOLOGY CENTER R3700

RESPONSE B

With reference to the Examiner's action dated June 24, 2002 Applicants submit the following amendments and remarks.

AMENDMENTS

In the Claims:

Please rewrite the following claims to read as follows:

5. (Amended) A method for manufacturing an inherently stable container made of flexible material, comprising the following steps:
- a) folding a continuous film of flexible material of appropriate width, to obtain a pouch by way of a longitudinal heat-seal and by way of evenly spaced transverse heat-seals, followed by cropping the folded film transversely;
 - b) heat-sealing in sides of the pouch, at a region of the transverse heat-seals, forming two triangles having wings laterally disposed relative to the longitudinal heat-seal;
 - c) punch opening said pouch, and optionally filling the pouch with a product;